

# Safety Data Sheet

according to OSHA HCS (29CFR 1910.1200) and WHMIS 2015 Regulations

Printing Date: July 1, 2024

Revision Date: July 1, 2024

## 1 Identification

- **Product identifier**
- **Trade name: Solvent Cement**
- **Product code:** 14-108, 14-132
- **Recommended use and restriction on use**
- **Recommended use:** Rubber compounding
- **Restrictions on use:** No relevant information available.
- **Details of the supplier of the Safety Data Sheet**
- **Manufacturer/Supplier:**  
31 Incorporated  
100 Enterprise Dr.  
Newcomerstown, OH 43832  
Phone: (740) 498-8324
- **Emergency telephone number:**  
ChemTel Inc.  
(800)255-3924 (North America)  
+1 (813)248-0585 (International)

## 2 Hazard(s) identification

- **Classification of the substance or mixture**
- Flam. Liq. 2 H225 Highly flammable liquid and vapor.
- Skin Irrit. 2 H315 Causes skin irritation.
- Skin Sens. 1B H317 May cause an allergic skin reaction.
- STOT SE 3 H336 May cause drowsiness or dizziness.
- Asp. Tox. 1 H304 May be fatal if swallowed and enters airways.

### Label elements

#### GHS label elements

The product is classified and labeled according to the Globally Harmonized System (GHS).

#### Hazard pictograms:



GHS02 GHS07 GHS08

#### Signal word: Danger

#### Hazard statements:

H225 Highly flammable liquid and vapor.  
H315 Causes skin irritation.  
H317 May cause an allergic skin reaction.  
H336 May cause drowsiness or dizziness.  
H304 May be fatal if swallowed and enters airways.

#### Precautionary statements:

P210 Keep away from heat/sparks/open flames/hot surfaces. - No smoking.  
P233 Keep container tightly closed.  
P240 Ground/bond container and receiving equipment.  
P241 Use explosion-proof electrical/ventilating/lighting/equipment.  
P242 Use only non-sparking tools.

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P243	Take precautionary measures against static discharge.
P261	Avoid breathing mist, vapors, or spray.
P264	Wash thoroughly after handling.
P271	Use only outdoors or in a well-ventilated area.
P272	Contaminated work clothing must not be allowed out of the workplace.
P280	Wear protective gloves and eye protection.
P301+P310	If swallowed: Immediately call a poison center/doctor.
P331	Do NOT induce vomiting.
P303+P361+P353	If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
P304+P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P312	Call a poison center/doctor if you feel unwell.
P333+P313	If skin irritation or rash occurs: Get medical advice/attention.
P363	Wash contaminated clothing before reuse.
P370+P378	In case of fire: Use foam, powder, or carbon dioxide for extinction.
P403+P235	Store in a well-ventilated place. Keep cool.
P405	Store locked up.
P501	Dispose of contents/container in accordance with local/regional/national/international regulations.

· **Other hazards** There are no other hazards not otherwise classified that have been identified.

## 3 Composition/information on ingredients

· **Chemical characterization: Mixtures**

· **Components:**

142-82-5	Heptane	 Flam. Liq. 2, H225  Asp. Tox. 1, H304  Skin Irrit. 2, H315; STOT SE 3, H336	50-100%
9006-04-6	Natural rubber latex	 Skin Sens. 1B, H317	2.5-10%
108-87-2	methylcyclohexane	 Flam. Liq. 2, H225  Asp. Tox. 1, H304  Skin Irrit. 2, H315; STOT SE 3, H336	≤2.5%

· **Additional information:** For the wording of the listed Hazard Statements, refer to section 16.

## 4 First-aid measures

· **Description of first aid measures**

· **After inhalation:**

Supply fresh air; consult doctor in case of complaints.

Provide oxygen treatment if affected person has difficulty breathing.

In case of unconsciousness place patient stably in side position for transportation.

· **After skin contact:**

Do not pull solidified product away from the skin.

Immediately wash with water and soap and rinse thoroughly.

If skin irritation continues, consult a doctor.

· **After eye contact:**

Protect unharmed eye.

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Remove contact lenses if worn, if possible.

Rinse opened eye for several minutes under running water. If symptoms persist, consult a doctor.

· **After swallowing:**

Rinse out mouth and then drink plenty of water.

Do not induce vomiting; immediately call for medical help.

A person vomiting while lying on their back should be turned onto their side.

· **Most important symptoms and effects, both acute and delayed:**

Headache

Dizziness

Coughing

Breathing difficulty

Allergic reactions

Irritant to skin and mucous membranes.

Gastric or intestinal disorders when ingested.

Disorientation

· **Danger:**

May be fatal if swallowed and enters airways.

Danger of impaired breathing.

Danger of disturbed cardiac rhythm.

Vapors may cause drowsiness and dizziness.

Repeated exposure may cause skin dryness or cracking.

· **Indication of any immediate medical attention and special treatment needed:**

If swallowed, gastric irrigation with added, activated carbon.

Monitor circulation, possible shock treatment.

Later observation for pneumonia and pulmonary edema.

If necessary oxygen respiration treatment.

If swallowed or in case of vomiting, danger of entering the lungs.

Contains Natural rubber latex. May produce an allergic reaction.

## 5 Fire-fighting measures

· **Extinguishing media**

· **Suitable extinguishing agents:**

Carbon dioxide

Fire-extinguishing powder

Foam

Gaseous extinguishing agents

Water fog / haze

· **For safety reasons unsuitable extinguishing agents:** Water stream.

· **Special hazards arising from the substance or mixture**

Formation of toxic gases is possible during heating or in case of fire.

· **Advice for firefighters**

· **Protective equipment:**

Wear self-contained respiratory protective device.

Wear fully protective suit.

· **Additional information:** Eliminate all ignition sources if safe to do so.

## 6 Accidental release measures

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- **Personal precautions, protective equipment and emergency procedures**

Use respiratory protective device against the effects of fumes/dust/aerosol.

Wear protective equipment. Keep unprotected persons away.

Ensure adequate ventilation.

Keep away from ignition sources.

Protect from heat.

- **Environmental precautions**

Do not allow to enter sewers/ surface or ground water.

Inform respective authorities in case of seepage into water course or sewage system.

- **Methods and material for containment and cleaning up**

Allow to evaporate.

Absorb liquid components with non-combustible liquid-binding material.

Send for recovery or disposal in suitable receptacles.

Used rags or other cleaning materials should be soaked with water and placed in a sealed container.

- **Reference to other sections**

See Section 7 for information on safe handling.

See Section 8 for information on personal protection equipment.

See Section 13 for disposal information.

## 7 Handling and storage

- **Handling**

- **Precautions for safe handling:**

Rags, metal wools / cuttings / shavings and waste papers soaked with product must be placed in a sealed metal container rated for flammable waste.

Avoid splashes or spray in enclosed areas.

Avoid breathing mist, vapors, or spray.

Avoid contact with the eyes and skin.

Keep out of reach of children.

Open and handle receptacle with care.

- **Information about protection against explosions and fires:**

Keep ignition sources away - Do not smoke.

Protect against electrostatic charges.

- **Conditions for safe storage, including any incompatibilities**

- **Requirements to be met by storerooms and receptacles:**

Store in cool, dry conditions in well sealed receptacles.

Avoid storage near extreme heat, ignition sources or open flame.

- **Information about storage in one common storage facility:**

Store away from foodstuffs.

Store away from oxidizing agents.

- **Specific end use(s)** No relevant information available.

## 8 Exposure controls/personal protection

- **Control parameters**

- **Components with limit values that require monitoring at the workplace:**

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## 142-82-5 Heptane

PEL (USA)	Long-term value: 2000 mg/m <sup>3</sup> , 500 ppm
REL (USA)	Long-term value: 350 mg/m <sup>3</sup> , 85 ppm Ceiling limit value: 1800* mg/m <sup>3</sup> , 440* ppm *15-min
TLV (USA)	Short-term value: 2050 mg/m <sup>3</sup> , 500 ppm Long-term value: 1640 mg/m <sup>3</sup> , 400 ppm
EL (Canada)	Short-term value: 500 ppm Long-term value: 400 ppm
EV (Canada)	Short-term value: 2045 mg/m <sup>3</sup> , 500 ppm Long-term value: 1635 mg/m <sup>3</sup> , 400 ppm
LMPE (Mexico)	Short-term value: 500 ppm Long-term value: 400 ppm

## 9006-04-6 Natural rubber latex

TLV (USA)	Long-term value: 0.0001* mg/m <sup>3</sup> Skin; DSEN, RSEN;* inh. fraction
EL (Canada)	Long-term value: 0.001 mg/m <sup>3</sup> inhalable, Skin; S(D), S(R)
EV (Canada)	Long-term value: 0.001 mg/m <sup>3</sup> as total proteins, inhalable, Skin
LMPE (Mexico)	Long-term value: 0.0001* mg/m <sup>3</sup> SEN, PIEL, *fracción inhalable

## 108-87-2 methylcyclohexane

PEL (USA)	Long-term value: 2000 mg/m <sup>3</sup> , 500 ppm
REL (USA)	Long-term value: 1600 mg/m <sup>3</sup> , 400 ppm
TLV (USA)	Long-term value: 1610 mg/m <sup>3</sup> , 400 ppm
EL (Canada)	Long-term value: 400 ppm
EV (Canada)	Long-term value: 1,600 mg/m <sup>3</sup> , 400 ppm
LMPE (Mexico)	Long-term value: 400 ppm

### • Exposure controls

#### • General protective and hygienic measures:

The usual precautionary measures for handling chemicals should be followed.  
Keep away from foodstuffs, beverages and feed.  
Immediately remove all soiled and contaminated clothing.  
Wash hands before breaks and at the end of work.  
Avoid contact with the eyes and skin.  
Avoid breathing mist, vapors, or spray.  
Do not carry product impregnated cleaning cloths in trouser pockets.

#### • Engineering controls: No relevant information available.

#### • Breathing equipment:

Not required under normal conditions of use.  
Use suitable respiratory protective device when aerosol or mist is formed.  
Use suitable respiratory protective device in case of insufficient ventilation.  
For spills, respiratory protection may be advisable.

#### • Protection of hands:

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Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

· **Eye protection:**



Safety glasses

- **Body protection:** Solvent resistant protective clothing
- **Limitation and supervision of exposure into the environment**  
No relevant information available.
- **Risk management measures** No relevant information available.

## 9 Physical and chemical properties

· **Information on basic physical and chemical properties**

· **Appearance:**

· <b>Form:</b>	Liquid
· <b>Color:</b>	Cloudy
· <b>Odor:</b>	Solvent-like
· <b>Odor threshold:</b>	Not determined.

· <b>pH-value:</b>	Not determined.
· <b>Melting point/Melting range:</b>	Not determined.
· <b>Boiling point/Boiling range:</b>	98 °C (208.4 °F)

· <b>Flash point:</b>	-10 °C (14 °F)
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· <b>Flammability (solid, gaseous):</b>	Not applicable.
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· <b>Auto-ignition temperature:</b>	215 °C (419 °F)
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· <b>Decomposition temperature:</b>	Not determined.
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· <b>Danger of explosion:</b>	Product is not explosive. However, formation of explosive air/vapor mixtures are possible.
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· **Explosion limits**

· <b>Lower:</b>	1.1 Vol %
· <b>Upper:</b>	6.7 Vol %

· <b>Oxidizing properties:</b>	Non-oxidizing.
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· <b>Vapor pressure at 20 °C (68 °F):</b>	48 hPa (36 mm Hg)
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· <b>Density:</b>	Not determined.
· <b>Relative density:</b>	Not determined.
· <b>Vapor density:</b>	Not determined.
· <b>Evaporation rate at 20 °C (68 °F):</b>	4.5 (n-butyl alcohol = 1)

· <b>Solubility in / Miscibility with Water:</b>	Not miscible or difficult to mix.
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- **Partition coefficient (n-octanol/water):** Not determined.
- **Viscosity**
  - Dynamic:** Not determined.
  - Kinematic:** Not determined.
- **Other information** No relevant information available.

## 10 Stability and reactivity

- **Reactivity:** No relevant information available.
- **Chemical stability:**
- **Thermal decomposition / conditions to be avoided:** To avoid thermal decomposition, do not overheat.
- **Possibility of hazardous reactions**
  - Flammable.
  - Reacts violently with oxidizing agents.
  - Used empty containers may contain product gases which form explosive mixtures with air.
  - Can form explosive mixtures in air if heated above flash point and/or when sprayed or atomized.
  - Toxic fumes may be released if heated above the decomposition point.
- **Conditions to avoid** Keep ignition sources away - Do not smoke.
- **Incompatible materials** Oxidizers
- **Hazardous decomposition products**
  - Under fire conditions only:
  - Carbon monoxide and carbon dioxide

## 11 Toxicological information

- **Information on toxicological effects**
- **Acute toxicity:** Based on available data, the classification criteria are not met.
- **LD/LC50 values that are relevant for classification:**

<b>142-82-5 Heptane</b>		
Oral	LD50	>5000 mg/kg (rat) (Estimate)
- **Primary irritant effect:**
- **On the skin:** Irritant to skin and mucous membranes.
- **On the eye:** Slight irritant effect on eyes.
- **Sensitization:** Based on available data, the classification criteria are not met.

### · IARC (International Agency for Research on Cancer):

None of the ingredients are listed.

### · NTP (National Toxicology Program):

None of the ingredients are listed.

### · OSHA-Ca (Occupational Safety & Health Administration):

None of the ingredients are listed.

### · Probable route(s) of exposure:

Ingestion.  
Inhalation.

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Eye contact.

Skin contact.

- **Germ cell mutagenicity:** Based on available data, the classification criteria are not met.
- **Carcinogenicity:** Based on available data, the classification criteria are not met.
- **Reproductive toxicity:** Based on available data, the classification criteria are not met.
- **STOT-single exposure:** May cause drowsiness or dizziness.
- **STOT-repeated exposure:** Based on available data, the classification criteria are not met.
- **Aspiration hazard:** May be fatal if swallowed and enters airways.

## 12 Ecological information

- **Toxicity**
- **Aquatic toxicity** Very toxic to aquatic life with long lasting effects.
- **Persistence and degradability** No relevant information available.
- **Bioaccumulative potential:** No relevant information available.
- **Mobility in soil:** No relevant information available.
- **Additional ecological information**
- **General notes:** Do not allow product to reach ground water, water course or sewage system.
- **Other adverse effects** No relevant information available.

## 13 Disposal considerations

- **Waste treatment methods**
- **Recommendation:**  
The user of this material has the responsibility to dispose of unused material, residues and containers in compliance with all relevant local, state and federal laws and regulations regarding treatment, storage and disposal for hazardous and nonhazardous wastes.
- **Uncleaned packagings**
- **Recommendation:** Disposal must be made according to official regulations.

## 14 Transport information

- **UN-Number**
- **DOT, ADR/RID/ADN, IMDG, IATA** UN1206
- **UN proper shipping name**
- **DOT, IATA** Heptanes
- **ADR/RID/ADN, IMDG** HEPTANES
- **Transport hazard class(es)**
- **DOT**



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· **Class** 3  
· **Label** 3

· **ADR/RID/ADN**



· **Class** 3 (F1)  
· **Label** 3

· **IMDG, IATA**



· **Class** 3  
· **Label** 3

· **Packing group**  
· **DOT, ADR/RID/ADN, IMDG, IATA** II

· **Environmental hazards**  
· **Marine pollutant:**



Yes

· **Special precautions for user** Warning: Flammable liquids  
· **Danger code (Kemler):** 33  
· **EMS Number:** F-E,S-E

· **Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code** Not applicable.

· **Transport/Additional information:**

· **DOT**



Limited Quantity for packages less than 30 kg gross and inner packagings less than 1 L each.

· **ADR/RID/ADN**



Limited Quantity for packages less than 30 kg gross and inner packagings less than 1 L each.

· **IMDG**

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Limited Quantity for packages less than 30 kg gross and inner packagings less than 1 L each.

· IATA



Limited Quantity for packages less than 30 kg gross and inner packagings less than 0.5 L each / 1 L net.

## 15 Regulatory information

- Safety, health and environmental regulations/legislation specific for the substance or mixture
- United States (USA)
- SARA

· **Section 302 (extremely hazardous substances):**

None of the ingredients are listed.

· **Section 355 (extremely hazardous substances):**

None of the ingredients are listed.

· **Section 313 (Specific toxic chemical listings):**

None of the ingredients are listed.

· **TSCA (Toxic Substances Control Act)**

All ingredients are listed or exempt.

· **Proposition 65 (California)**

· **Chemicals known to cause cancer:**

None of the ingredients are listed.

· **Chemicals known to cause developmental toxicity for females:**

None of the ingredients are listed.

· **Chemicals known to cause developmental toxicity for males:**

None of the ingredients are listed.

· **Chemicals known to cause developmental toxicity:**

None of the ingredients are listed.

· **EPA (Environmental Protection Agency):**

142-82-5 | Heptane

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· **IARC (International Agency for Research on Cancer):**

None of the ingredients are listed.

· **Canadian Domestic Substances List (DSL):**

All ingredients are listed or exempt.

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## 16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

### · Abbreviations and acronyms:

ADR: European Agreement concerning the International Carriage of Dangerous Goods by Road

IMDG: International Maritime Code for Dangerous Goods

DOT: US Department of Transportation

IATA: International Air Transport Association

CAS: Chemical Abstracts Service (division of the American Chemical Society)

LC50: Lethal concentration, 50 percent

LD50: Lethal dose, 50 percent

OSHA: Occupational Safety & Health Administration

Flam. Liq. 2: Flammable liquids – Category 2

Skin Irrit. 2: Skin corrosion/irritation – Category 2

Skin Sens. 1B: Skin sensitisation – Category 1B

STOT SE 3: Specific target organ toxicity (single exposure) – Category 3

Asp. Tox. 1: Aspiration hazard – Category 1

### · Sources

Website, European Chemicals Agency ([echa.europa.eu](http://echa.europa.eu))

Website, US EPA Substance Registry Services ([ofmpub.epa.gov/sorinternet/registry/substreg/home/overview/home.do](http://ofmpub.epa.gov/sorinternet/registry/substreg/home/overview/home.do))

Website, Chemical Abstracts Registry, American Chemical Society ([www.cas.org](http://www.cas.org))

Patty's Industrial Hygiene, 6th ed., Rose, Vernon, ed. ISBN: 978-0-470-07488-6

Casarett and Doull's Toxicology: The Basic Science of Poisons, 8th Ed., Klaasen, Curtis D., ed., ISBN: 978-0-07-176923-5.

Safety Data Sheets, Individual Manufacturers

SDS Prepared by:

ChemTel Inc.

1305 North Florida Avenue

Tampa, Florida USA 33602-2902

Toll Free North America 1-888-255-3924 Intl. +01 813-248-0573

Website: [www.chemtelinc.com](http://www.chemtelinc.com)